



GLUNT INDUSTRIES INC.

FACILITIES LIST FOR PLANT 3

**MANUFACTURE, RECONDITION, REPAIR OR
UPGRADE YOUR OLD STEEL MILL EQUIPMENT**

SHOP SQUARE FOOTAGE:

APPROXIMATELY 20,000 SQ FT.

(MACHINE SHOP DEPARTMENT)

CNC LATHE TURNING CAPACITY:

- LODGE & SHIPLEY MODEL PFT-40, 33" X 10' BETWEEN CENTERS HEAVY DUTY CNC LATHE WITH FANUC CONTROLS

WELD SHOP EQUIPMENT:

- MAVRIX VERS-O-WELD 140 SERIES DUAL HEAD OPEN ARC ROLL WELDING LATHE, 18" X 65' LENGTH CAPACITY, VARIABLE SPEED SPIRAL WELD AND STEP OVER CAPABILITIES WITH TWIN-MILLER DIMENSION 652 POWER UNITS
- CUSTOM DESIGNED DUAL BAR CAPACITY UP TO 15" DIA. X 55' LENGTH - AUTOMATED GAS FIRED COMBUSTION STYLE HEAT TREATING FURNACE WITH DIGITAL INFRARED PART PROBING CAPABILITIES AND 8 INDEPENDENTLY COMPUTER CONTROLLED ZONES WITH 24 BURNERS SUPPLYING UP TO 3.6M BTU/HR CAPABLE OF 1500 DEGREES F. UNIFORMED OPERATING TEMPERATURE
- CUSTOM DESIGNED 12 HEAD SUBMERGED ARC WELD LATHE 18" X 55' LENGTH CAPACITY WITH 12-MILLER DIMENSION 652 POWER UNITS, WELD ENGINEERING MODEL PF-3000 AUTOMATED FLUX RECOVERY AND SUPPLY SYSTEM, DIGITALLY CONTROLLED VARIABLE SPEED CARRIAGES FOR SPIRAL OR STEP OVER WELDING

CRANE CAPACITY:

- (4) OVERHEAD BRIDGE CRANES RANGING FROM 5 TON CAPACITY TO 10 TON CAPACITY UP TO 18' UNDER THE HOOK