



**GLUNT INDUSTRIES INC.**

## **FACILITIES LIST FOR PLANT 2**

**MANUFACTURE, RECONDITION, REPAIR OR  
UPGRADE YOUR OLD STEEL MILL EQUIPMENT**

### **PLANT SQUARE FOOTAGE:**

APPROXIMATELY 65,000 SQ FT.

### **(MACHINE SHOP DEPARTMENT)**

### **CNC LATHE TURNING CAPACITY:**

- FERREL BETS 44" X 62' BETWEEN CENTERS, DUAL CARRIAGES BOTH FANUC CONTROLS
- LODGE & SHIPLEY PRO-FIT TURN 40, 33" X 8' BETWEEN CENTERS WITH A 14" HOLLOW SPINDLE AND FANUC CONTROLS
- LEBLOND 3220, 33" X 21' BETWEEN CENTERS WITH ALLEN BRADLEY CONTROLS

### **MANUAL LATHE TURNING CAPACITY:**

- LEBLOND 35" X 60' BETWEEN CENTERS WITH DUAL COMPOUNDS
- MONARCH 20" X 8' BETWEEN CENTERS
- LEBLOND REGAL 12" X 5' BETWEEN CENTERS

### **CNC LATHE MODEL VERTICAL MACHINING CENTERS:**

- INGERSOL BRIDGE MILL VH-5, 342" X 88" TABLE, 60" UNDER THE RAIL WITH RIGHT ANGLE HEAD ATTACHMENT AND FANUC CONTROLS
- REKO GANTRY MILL M6200, 246" X 100" TABLE, 70" UNDER THE RAIL WITH RIGHT ANGLE HEAD ATTACHMENT AND FANUC CONTROLS
- OKUMA 5V-NC CNC, 63" X 22" TABLE, 36" UNDER THE SPINDLE WITH FANUC CONTROLS
- MORI SEIKI MV-55, 55" X 22" TABLE, 30" UNDER THE SPINDLE WITH FANUC CONTROLS
- JOHNFORD VMC-500, 24" X 18" TABLE, 26" UNDER THE SPINDLE
- 9" X 36" BRIDGEPORT VERTICAL MILLING MACHINE

### **HORIZONTAL BORING MILLS:**

- HNK HB150, 7' X 9' ROTARY TABLE, 118" OF X AXIS TRAVEL, 70" OF Y AXIS TRAVEL AND 48" OF SADDLE TRAVEL, 6" DIAMETER SPINDLE WITH FANUC CONTROLS
- (2) MITSUBISHI M-HT, 4' X 5' ROTARY TABLE, 80" OF X AXIS TRAVEL, 60" OF Y AXIS TRAVEL AND 48" OF SADDLE TRAVEL, 4.3" SPINDLE WITH MITSUBISHI CONTROL
- MITSUBI SEIKI HS-5A, 24" X 24" DUAL SHUTTLE TABLES, 30" OF X AXIS TRAVEL, 30" OF Y AXIS TRAVEL AND 30" OF SADDLE TRAVEL WITH FANUC CONTROLS
- G & L 70H6, 60" X 98" TABLE, 84" OF X AXIS TRAVEL, 70" OF Y AXIS TRAVEL AND 48" OF SADDLE TRAVEL, 6" SPINDLE WITH DIGITAL READOUTS
- G & L 70G5, 48" X 98" TABLE, 84" OF X AXIS TRAVEL, 70" OF Y AXIS TRAVEL AND 42" OF SADDLE TRAVEL, 5" DIAMETER SPINDLE WITH DIGITAL READOUTS
- G & L 65-E4-T-3X, 48" X 99" TABLE, 84" OF X AXIS TRAVEL, 60" OF Y AXIS TRAVEL AND 40" OF SADDLE TRAVEL, 4" DIAMETER SPINDLE WITH DIGITAL READ OUTS

**GRINDING CAPABILITY:**

- (3) CINCINNATI MODEL 3EA, CENTERLESS GRINDERS, 3" DIAMETER TO 15" DIAMETER X 65' LENGTH, 24" DIA WHEEL
- BLANCHARD 18D, 36" ROTARY TABLE
- BROWN & SHARPE MODEL 5, 6" X 18" SURFACE GRINDER

**WELD SHOP EQUIPMENT:**

- (6) MIG WELD STATIONS
- (2) 50,000 LB. ARONSON POSITIONER STATIONS
- CUSTOM DESIGNED DUAL HEAD SUBMERGED ARC WELD LATHE, 45" X 210" BETWEEN CENTERS WITH ALEN BRADELY CONTROLS
- 6' X 22' X 7' DEEP STRESS RELIEVING FURNACE
- 8' X 17' X 6' DEEP STRESS RELIEVING FURNACE
- MOTOMAN HP50-20 MULTI-AXIS WELD ROBOT WITH 200V TOUCH SENCE CAPABILITIES
- VERS-O-WELD 45 TWIN HEAD/DUAL GUN OPEN ARC BRIDGE STYLE WELD MANIPULATOR
- 3' X 4' BLASDEL HOT BOX PRE-HEAT OVEN

**ASSEMBLY/DISASSEMBLY AND CLEANING DEPT:**

- 12' DIAMETER ROTARY SHOT BLASTER WITH 40,000 LB. CAPACITY
- HANSON 12' DIAMETER ROTARY PARTS WASHER WITH 30,000 LB. CAPACITY
- 600 TON HORIZONTAL WHEEL PRESS
- 3' X 5' BUILD ALL PRESSURE WASH SYSTEM

**INSPECTION DEPT:**

- FULL DIMENSIONAL CAPABILITY
- NDT TO INCLUDE DIE PEN/MAG PART/UT
- GEOMETRIC CAPABILITY
- 10' X 12' X 18" THICK PRECISION GRANITE TABLE
- 5' X 8' X 12" THICK PRECISION GRANITE TABLE

**UPENDERS:**

- WEST BEND 8' X 8' 90,000 LB CAPACITY PIT MOUNTED
- CT741 - 6' X 6' 50,000 LB CAPACITY PIT MOUNTED
- BUSHMAN 3' X 4' 6,000 LB CAPACITY

**CRANE CAPACITY:**

- (13) OVERHEAD BRIDGE CRANES FROM 3 TON CAPACITY TO 40 TON CAPACITY, 22' BELOW THE HOOK

**TRANSPORTATION:**

- (2) CUSTOM DESIGNED 65,000 LBS. CAPACITY RAIL MOUNTED TRANSFER CARS WITH 5' X 15' PLATFORMS AND VARIABLE FREQUENCY DRIVEN CHASSIS
- 1997 OKLAHOMA 8' X 40' GOOSE NECK FLATBED TRAILER
- 1987 FORD F-700 HEAVY DUTY FLATBED TRUCK
- 1983 INTERNATIONAL HARVESTER FLATBED TRUCK
- 2008 DODGE RAM 1/2 TON PICKUP